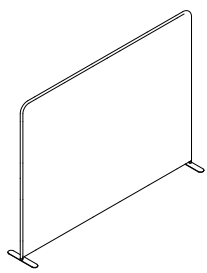
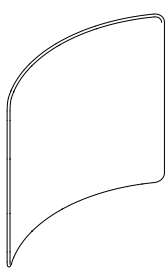


Booth Size: 10' x 10'

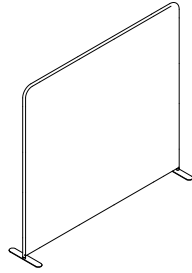
Shapes



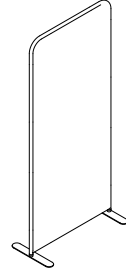
10' Straight



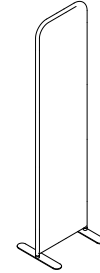
8' Curved



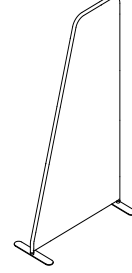
8' Straight



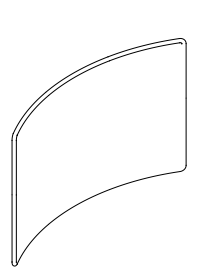
39'' Straight



23'' Straight

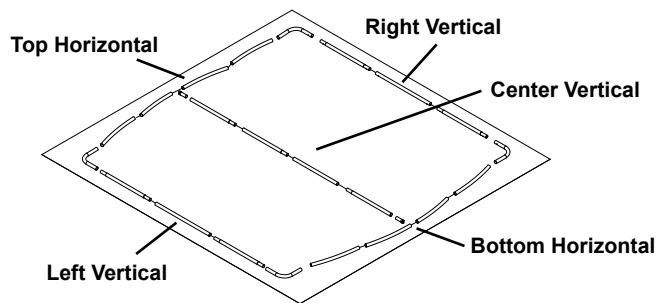


46'' Angled

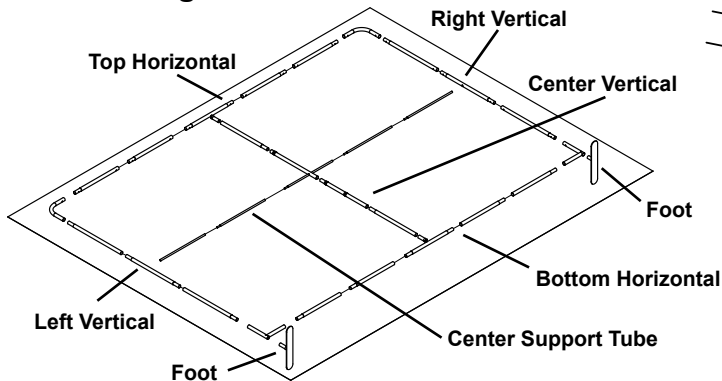


6' 48'' TableTop

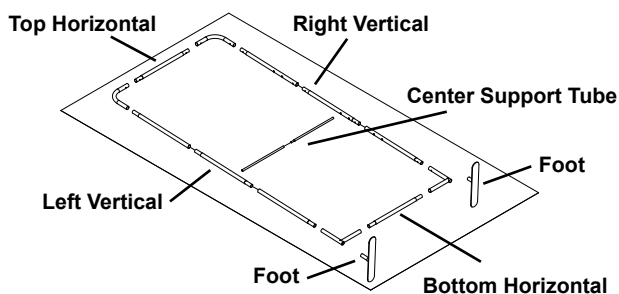
8' Curved



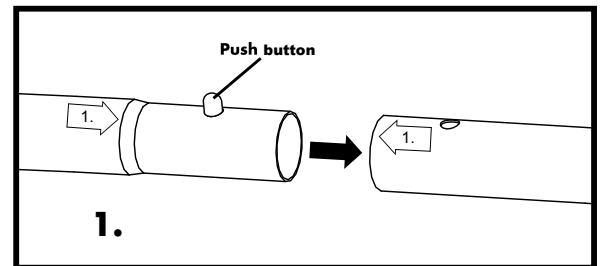
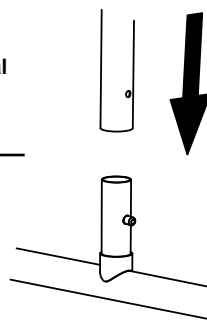
10' Straight



39'' Straight



1. Remove frame parts from the case. Remove each part from its poly bag. The vertical & horizontal tubes are shock-corded in segments to make set up easier and faster. For compact packaging, the tubes also have elastic bands that hold them tightly together and stay together. The tubes have a push-button connection.



2. Lay the segments on the floor, match the number labels on each joint, 1 to 1, 2 to 2 ... etc.
3. Connect the bottom horizontal tube assembly to the right angled corner then connect to the right vertical tube assembly.
4. Next, connect the top horizontal tube assembly to the right vertical tube assembly with the curved corner pieces.
5. Connect the center vertical to the top and bottom connector.
6. Add left vertical to assembly.
7. Assemble & install horizontal center support tube thru center vertical hole and into vertical tube pole holes. Does not apply to curved frames.
8. **Wait to install feet until after installing cover. If adding accessories on straight frames install mounting hardware before the cover.**

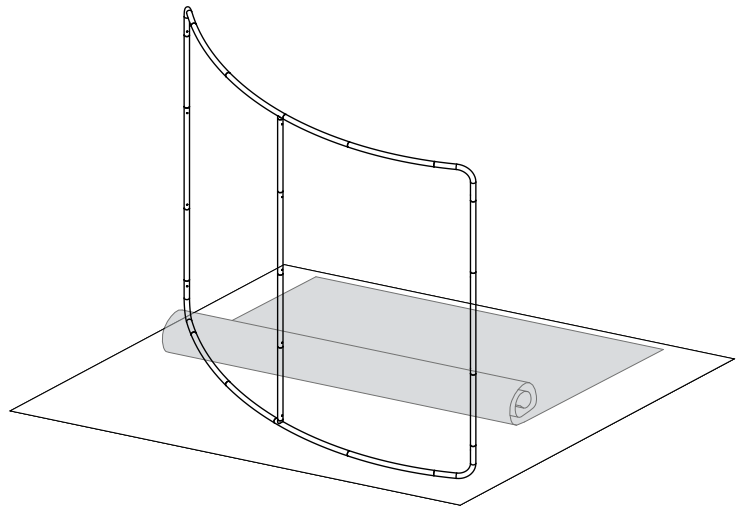
Layout Protector Sheet

8' Curved Frame cover (shown as example). Follow same cover installation for other shapes.

Note: If your frame has a monitor or center shelves, the internal bracket must be installed on to frame before the cover.
Install accessory brackets if applicable.
(Skip to accessory page 4 for details.)

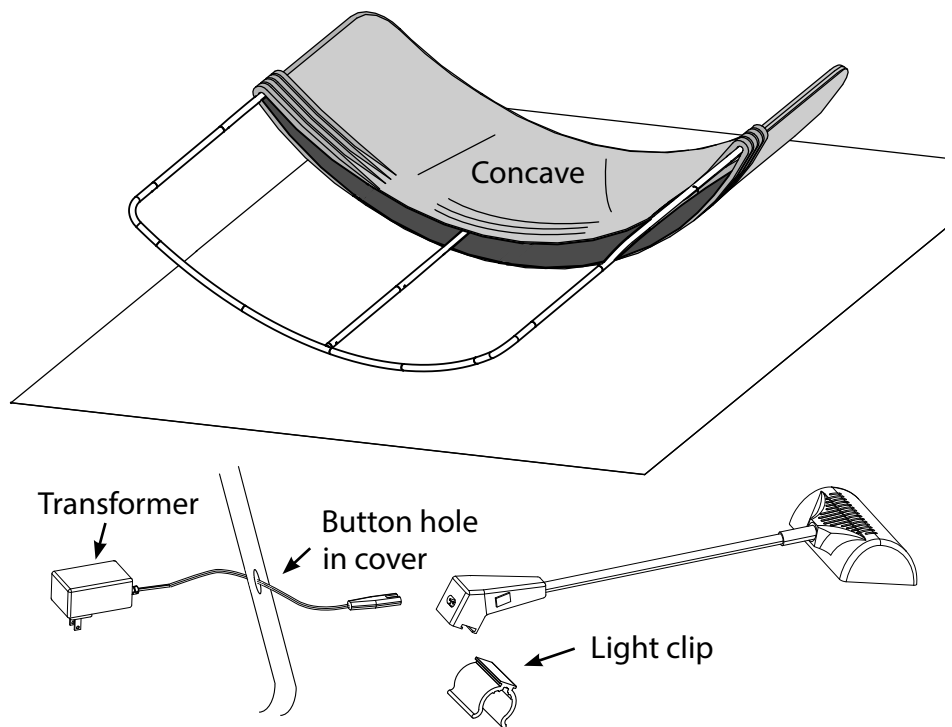
1. A plastic sheet is provided to keep the cover clean during installation.
Spread the sheet on the floor and set the frame upright on the sheet.

Use the provided white fabric gloves to help keep the cover clean during handling.



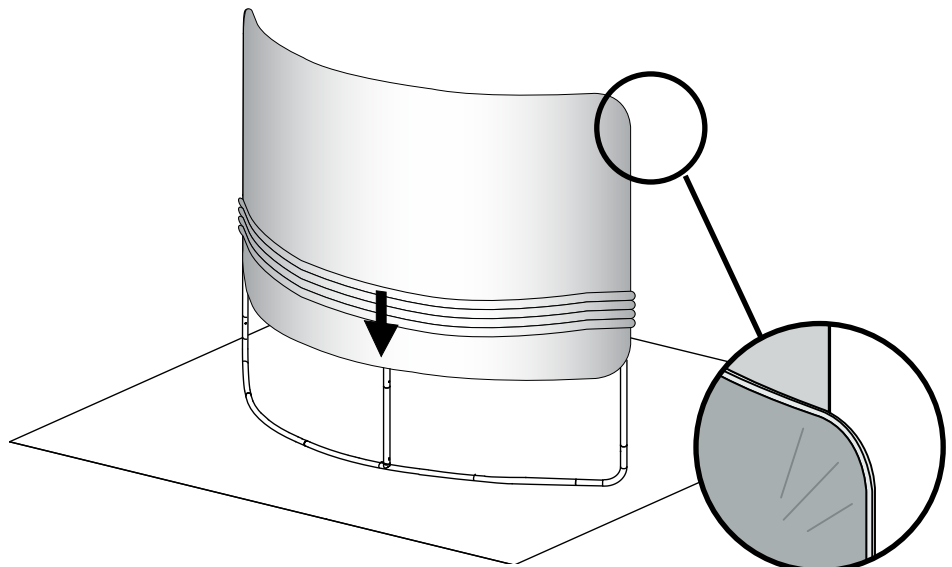
Installing Covers & Lights Cords

2. Lay the frame either flat or concave side up, depending on shape, on the sheet.
3. Remove the cover from the thick poly storage bag, unzip the cover and spread it out on the sheet. Retain plastic bags for repacking. Identify front (concave) side of cover (curved frames).
4. Slide pillowcase-like cover over the frame about half way.
5. If installing light(s) on a double-sided cover: thread the cord(s) through button holes in the top, leaving about 12" of cord protruding on outside of cover.
See Step 13 to finish light installation.



Fit Cover onto Frame

6. Tip the frame up and slide the cover down over the frame.
7. Fit the top corners of the cover tightly on the frame. Stretch cover to the bottom of the frame.
8. For ease of zipping on straight frames, DO NOT install feet until cover has been completely zipped or remove feet from frame before zipping.



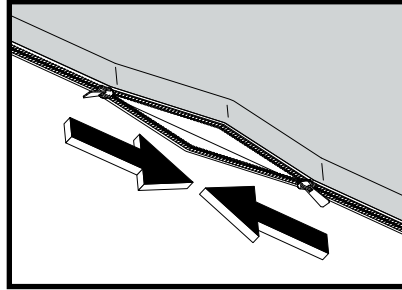
Zip Cover Closed

Curved frames:

9. Fit the bottom cover corners on the frame. Start zipping one side around its corner as far as the first tube joint. Move to the second corner and zip it to the first joint as well. If you have trouble getting the second zipper started, pull the fabric down from the top of the frame along that edge.
10. Continue zipping the rest of the cover. One person can do this. It is easier to have one person pull the cover together, while the other person does the zipping. Pull fabric about 6" ahead of the zipper pull.

Straight frames:

Have just one zipper pull, zipping from one side to the other.



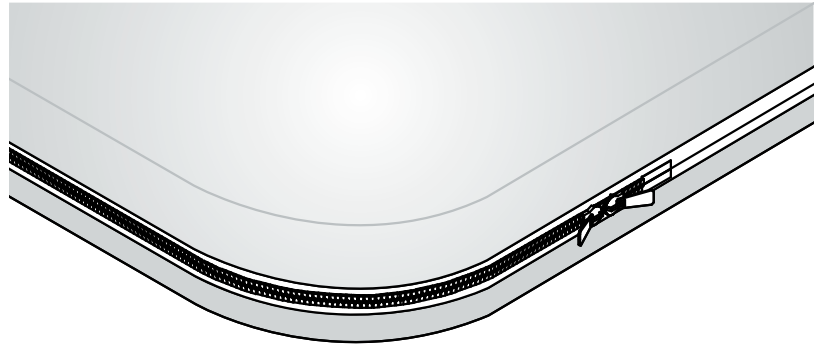
Position Zipper & Cover

Curved frames:

11. Move both zipper pulls around to one side so they do not interfere when the structure is standing.

Straight frames:

Install feet as shown w/ offset in feet facing center of the frame.

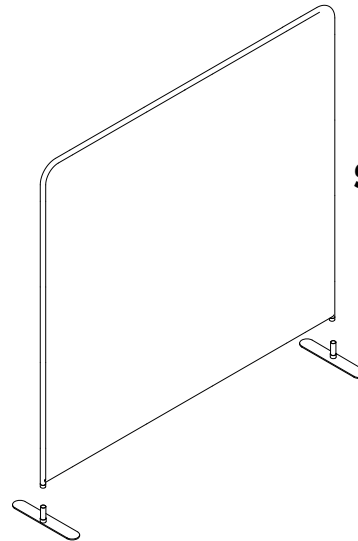


Adjust cover to align cuts to accessory brackets:

After installing the cover, it may need to be adjusted slightly to align the cover cuts w/ the accessory slots in the internal bracket.

This can be done 2 ways:

- 1) Twist the cover side to side until slots align
- 2) Adjust the internal bracket by unclipping it through the cover & sliding side to side (small frames) or sliding it vertically on the center pole (large frames).

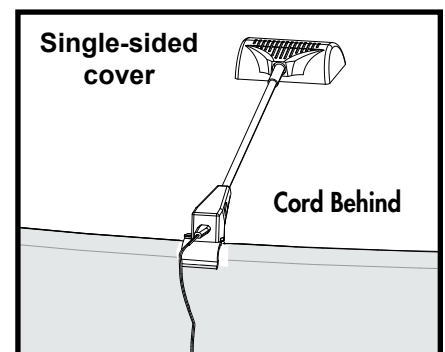
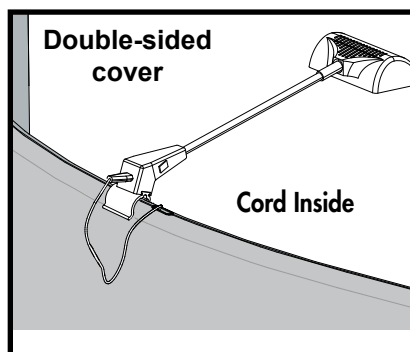


Straight frame

Connect Lights

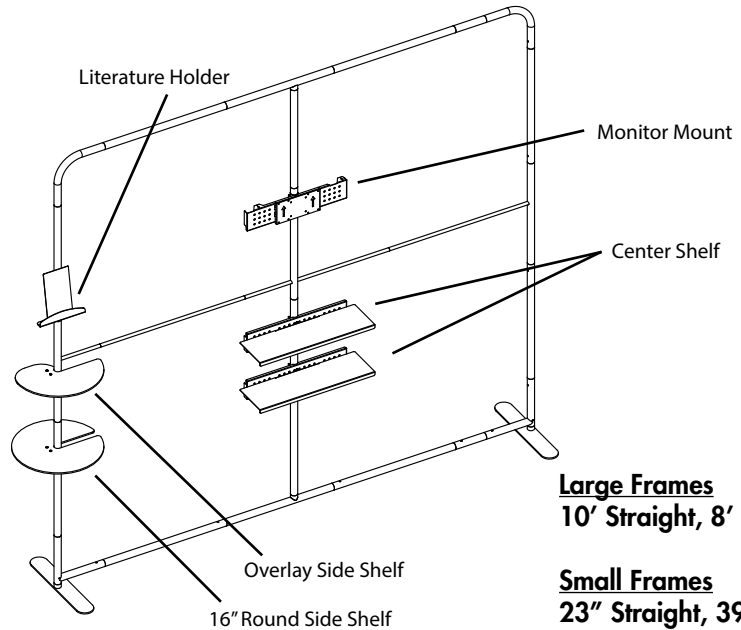
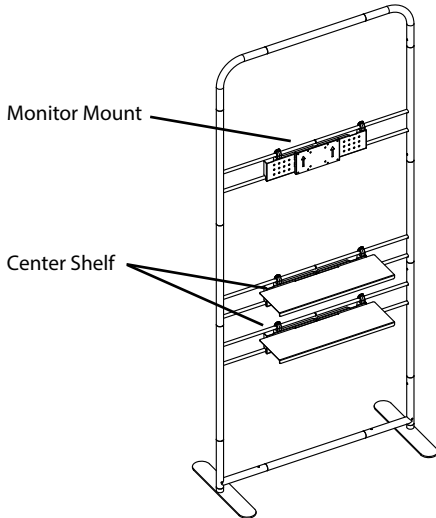
12. For a double-sided cover (cord hidden inside graphic) (see step 5): Snap clear light clip onto the top bar near a button hole in graphic. Plug the cord end into the cord at the base of the unit, then plug light cord into power source.

If using lights on a single-sided cover, snap the clear light clip on the top bar and drape cord behind the frame/graphic.



Accessories

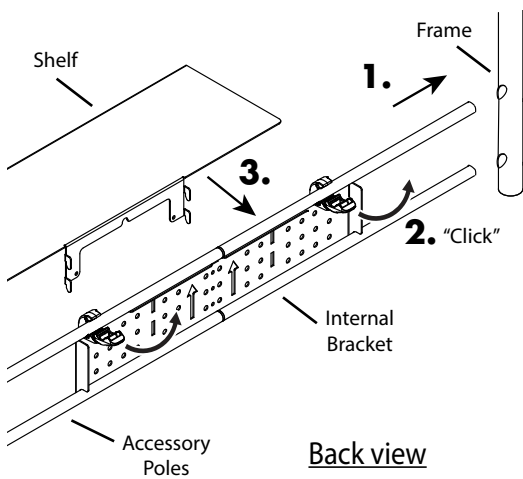
Install monitor mounts and accessory poles before the cover.
Mounting hardware is centered on the frame.



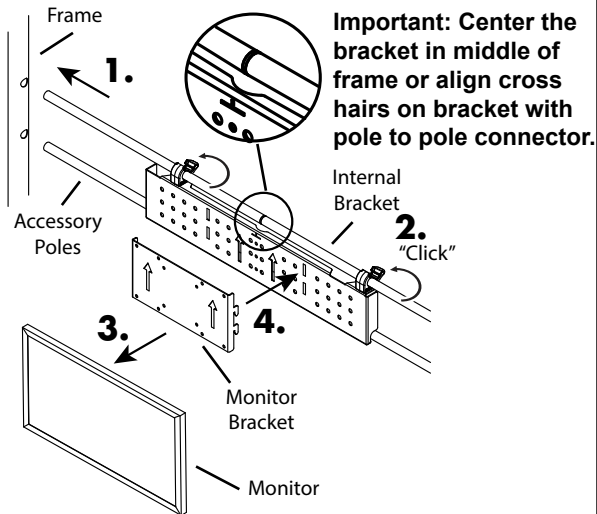
Large Frames
10' Straight, 8' Straight

Small Frames
23" Straight, 39" Straight,
46" Angled

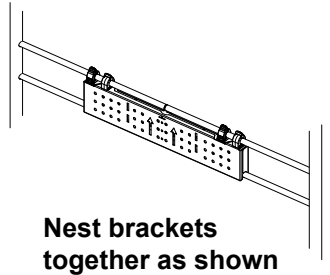
Center Shelf (small frames)



Monitor Mount (small frames)

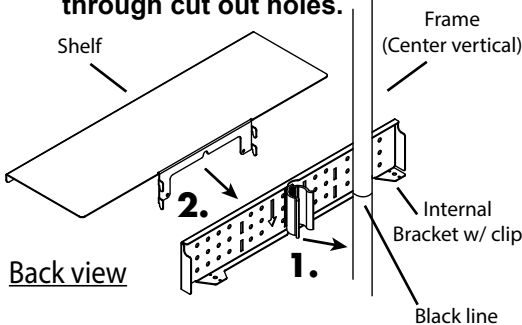


Double sided accessories (small frame)



Center Shelf (large frames)

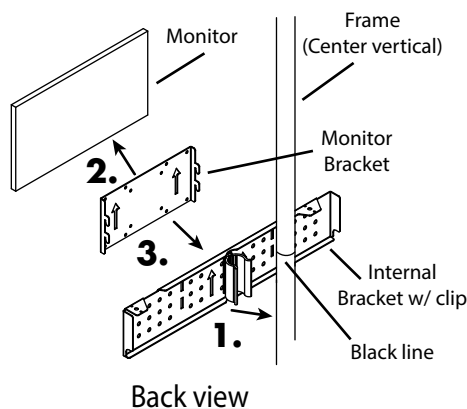
Install shelf over cover through cut out holes.



Important: To mount at correct height, align cross hairs with black line on pole. Double sided accessories at same height are not possible on center pole.

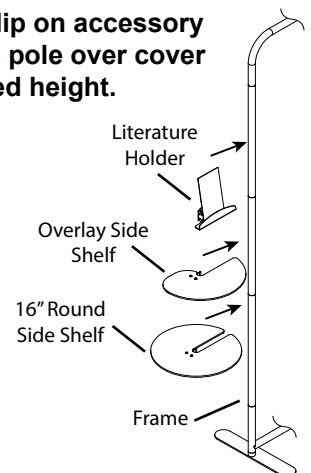
Monitor Mount (large frames)

Fit monitor over cover.



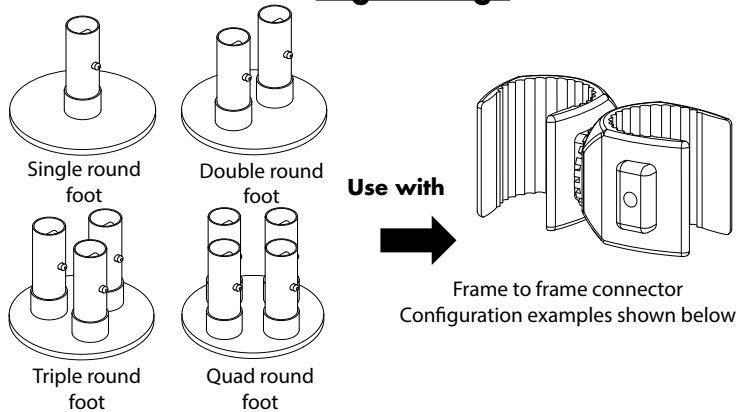
Side Shelves/Lit Holder

Install clip on accessory to frame pole over cover at desired height.

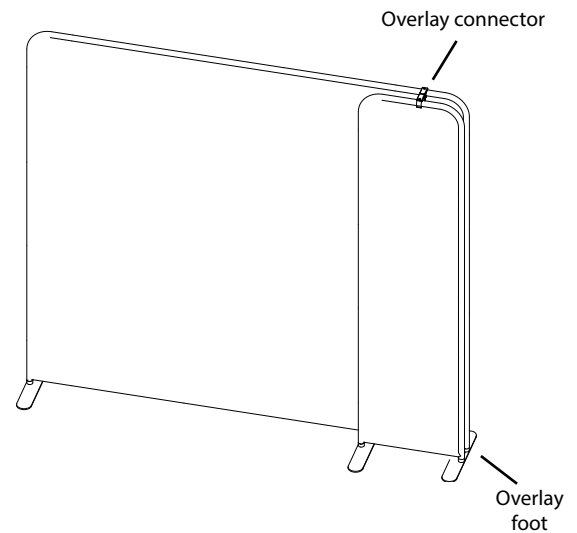
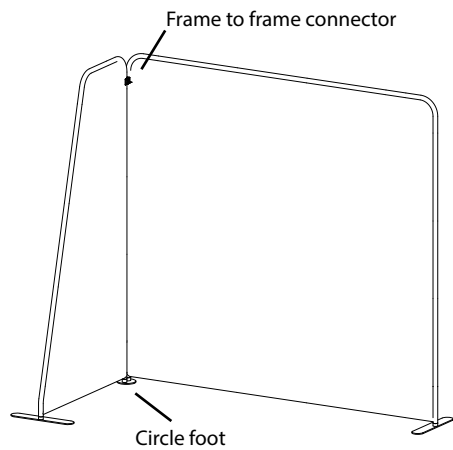
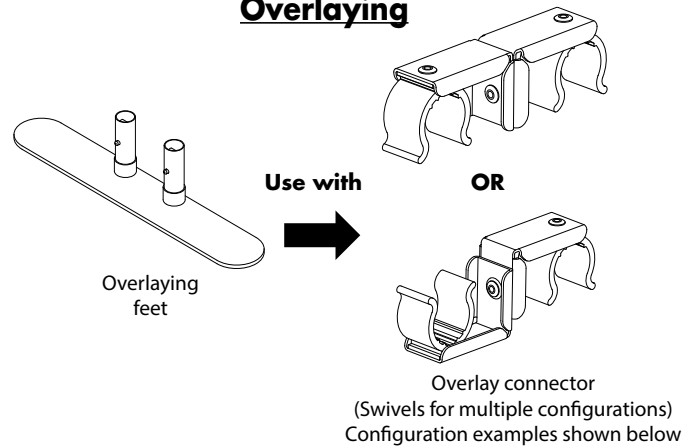


Frame Connection Parts

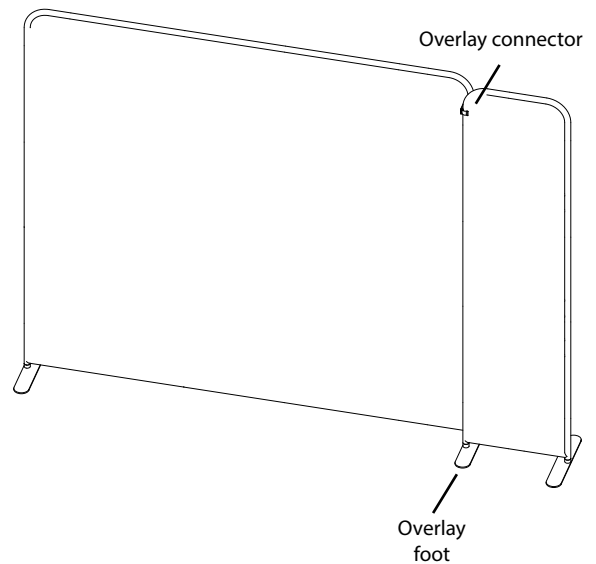
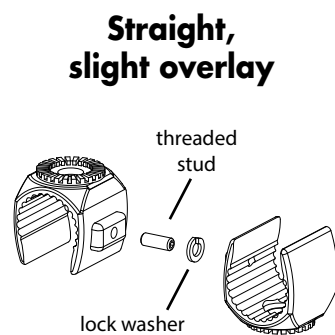
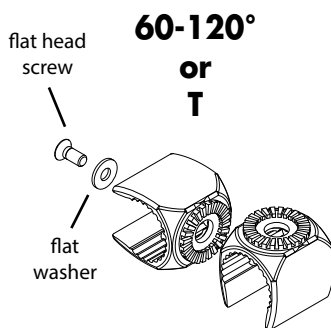
Edge to Edge



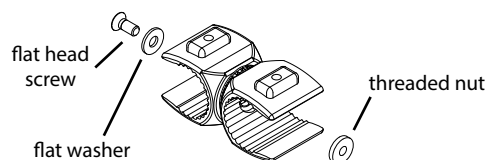
Overlaying



Connector Configuration



Straight (inline)



Disassembly

1. Disassemble accessories, cover and frame in the reverse order of assembly.
2. Remove any accessories prior to laying down frame for disassembly.
3. To greatly prolong the life of the TradeWinds Invita Display System, repack cover in its poly bag and frame components into their corresponding poly bags. Install the elastic bands on each frame component for compact packing.

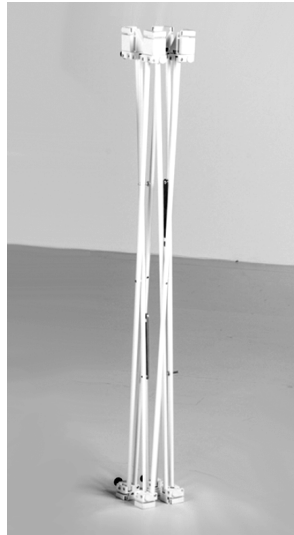
Repacking

4. It is important to repack the soft sided bag in this order:
 - a. Feet
 - b. Frame tubes - repacked in the poly bags with elastic band around each tube assembly.
 - c. Frame corners - pack at ends of bag.
 - d. Any accessories
 - e. Cover, fabric gloves, and drop cloth.

Table of Contents

Component Identification	1
Primary Components	
Frame	1
Long Channel Bar	1
Short Channel Bar	1
Counter Top	1
Internal Shelf	1
Backlighting Kit	1
Assembly	1-2
Back Lighting	3
Fabric Installation	4

Component Identification



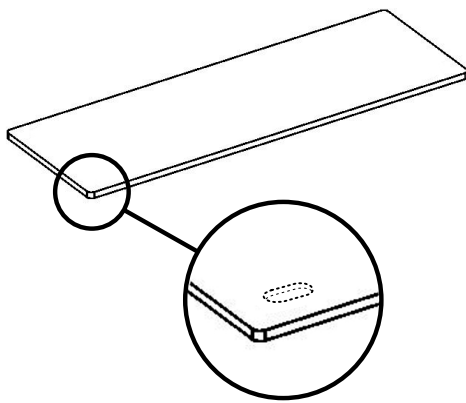
Frame



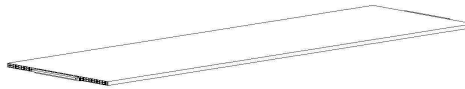
Long Channel Bar



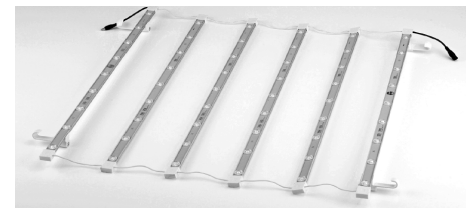
Short Channel Bar



Counter Top



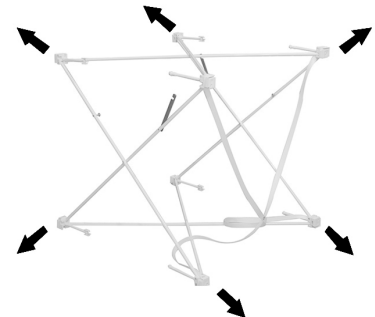
Internal Shelf



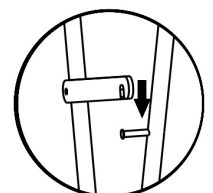
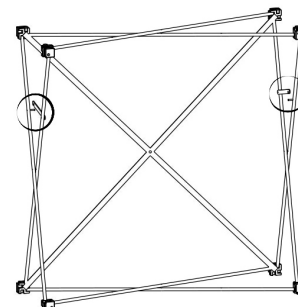
Backlighting Kit

Assembly

1. Expand frame by pulling outward at each corner. Leveling knobs should be on bottom of frame.

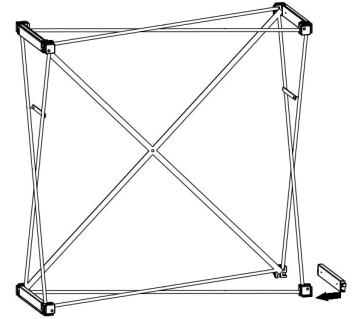
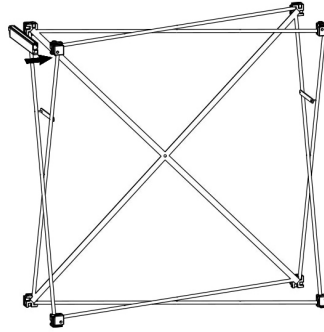


2. Lock frame in open position by rotating bars onto pins on frame.

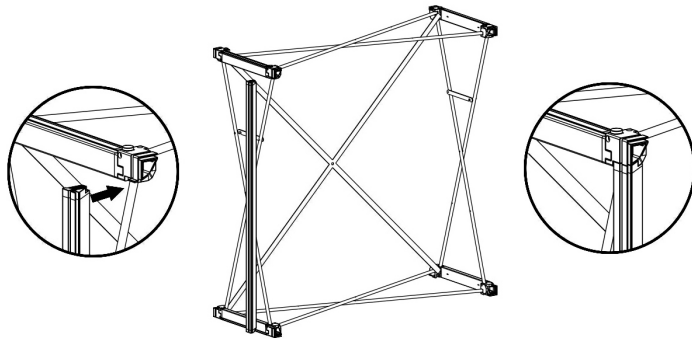


Assembly

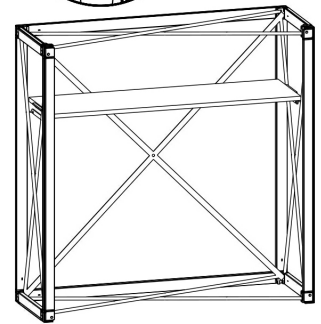
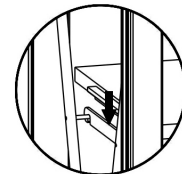
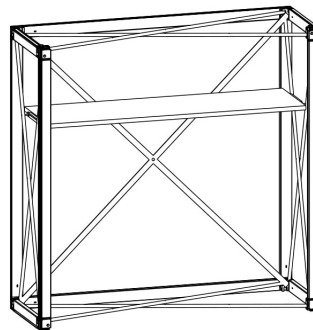
3. Attach short channel bars to corners of frame.



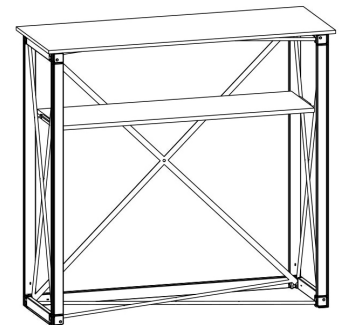
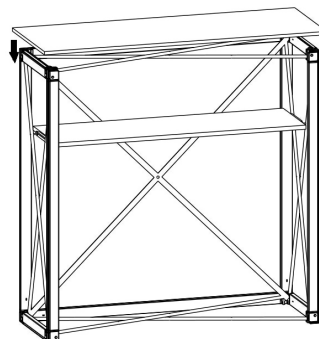
4. Attach long channel bars to front and back faces of frame.
Push plastic tabs on end of channel bars into corresponding slots at corner of the frame.



5. Install internal shelf by aligning metal hook on shelf with locking bar on frame.

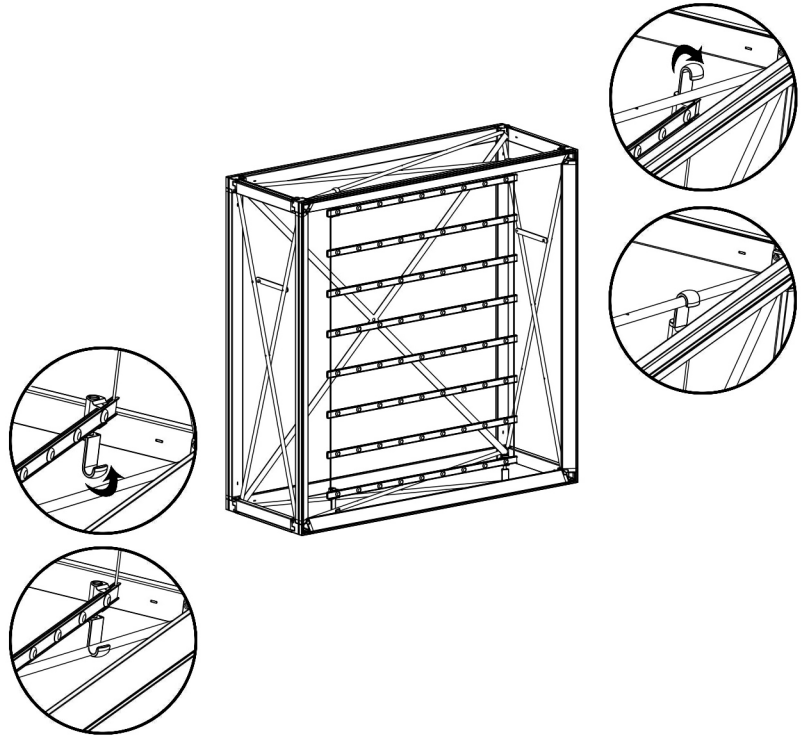


6. Install counter top by aligning pegs on top of frame with slots on bottom of counter top.

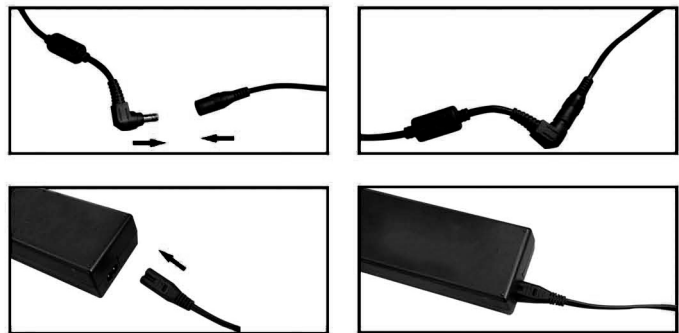


Backlighting

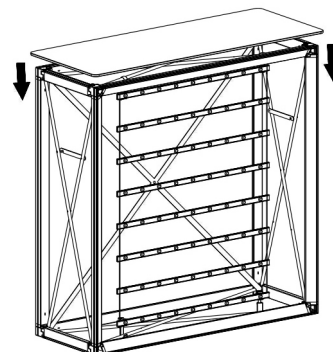
1. Rotate hooks on light fixture into outward position.
2. Install fixture by hooking all 4 hooks into the counter frame.



3. Plug light fixture into power supply.



4. Install counter top by aligning pegs on top of frame with slots on bottom of counter top.



Fabric Installation

1. Start at the corners of the assembly. Work the FlexLock™ edge of the panel into the extrusion at each corner.
2. Press the FlexLock™ edge of the panel into the extrusion near the middle of each extrusion.
3. Work the panel into the extrusion from the corners inward and the middle outward.
4. To Dismantle, lay frame assembly on floor covered with clean drop cloth provided. To help reduce wrinkling, carefully fold fabric panel and pack into fabric panel storage bag.

